**PREVENTIVE MAINTENANCE**

**MESIN TLJ**

Nama Mesin : TLJ 300A TLJ 400

Hour Meter : Mulai Jam :

Tanggal : Selesai Jam :

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| No. | Nama Bagian | Nama Komponen | Kondisi | Keterangan | | No. | Nama Bagian | | Nama Komponen | | Kondisi | | Keterangan |
| 1 | Pay Off | a.Electro Motor | OK Tidak |  | | 5 | Hydroulic | | a.Indicator | | OK Tidak | |  |
| b.Gear Box | OK Tidak |  | | b.Selenoid | | OK Tidak | |  |
| c.Plate Coil | OK Tidak |  | | c.Pompa | | OK Tidak | |  |
| d.Roll | OK Tidak |  | | d.Motor | | OK Tidak | |  |
|  |  |  | |  | |  | |  |
|  |  |  | |  | |  | |  |
| 2 | Extruder | a.Electro Motor | OK Tidak |  | | 6 | Lubrication | | a.Motor | | OK Tidak | |  |
| b.Gear Box | OK Tidak |  | | b.Pompa | | OK Tidak | |  |
| c.Couple | OK Tidak |  | | c.Indicator | | OK Tidak | |  |
| d.Oli | OK Tidak |  | | d.Selenoid | | OK Tidak | |  |
| e.Blower | OK Tidak |  | | e.Oli | | OK Tidak | |  |
|  |  |  | |  | |  | |  |
|  |  |  | |  | |  | |  |
| 3 | Panel | a.Indicator | OK Tidak |  | | 7 | Cooling | | a.Air | | OK Tidak | |  |
| b.Push Button | OK Tidak |  | | b.Pompa | | OK Tidak | |  |
| c.Exhaust Fan | OK Tidak |  | | c.Motor | | OK Tidak | |  |
| d.Komp. AC/DC | OK Tidak |  | |  | |  | |  |
|  |  |  | |  | |  | |  |
| 4 | Take Up | a.Electro Motor | OK Tidak |  | | 8 | Heat Exchanger | | a.Pipa Input | | OK Tidak | |  |
| b.Gear Box | OK Tidak |  | | b.Plate Distribusi | | OK Tidak | |  |
| c.Shaft Ulir | OK Tidak |  | | c.Oring Seal | | OK Tidak | |  |
| d.Bushing Ulir | OK Tidak |  | | d.Pipa Output | | OK Tidak | |  |
| e.Traverse | OK Tidak |  | |  |  | |  | |  | |  |
| b.Limith Switch | OK Tidak |  | |  |  | |  | |  | |  |
| c.Shaft Bobbin | OK Tidak |  | |  |  | |  | |  | |  |
| Pelumasan filter, drain air | | |  | | | | | | | | | | |
| Spare Part Yang Dibutuhkan | | Nama | : | |  | | | Nama | | : | |  | |
| Type | : | |  | | | Type | | : | |  | |
| Jumlah | : | |  | | | Jumlah | | : | |  | |
| Nama | : | |  | | | Nama | | : | |  | |
| Type | : | |  | | | Type | | : | |  | |
| Jumlah | : | |  | | | Jumlah | | : | |  | |

Foreman Preventive Operator Produksi Gudang Spare Part Mgr. Maintenance

(............................) (...........................) (............................) (...........................)

Keterangan : ........................................................................................................................................................................

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| Dibuat oleh | Diperiksa oleh | Disetujui oleh |
|  |  |  |
| Mgr. Maintenance | MR | Plant Manager |
|  |  |  |